

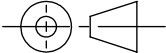
- NOTES:
- 1st SUFFIX INDICATES BODY COLOR:
NO SUFFIX - LIGHT BLUE.
DB - DARK BLUE
BK - BLACK
W - WHITE
 - 2nd SUFFIX INDICATES STEM MATERIAL
NO SUFFIX - WHITE VINYL PVC
PF - WHITE DEHP FREE PVC
 3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 4. DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
 5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN METRIC BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

BILL OF MATERIAL:

STEM	BODY
WHITE VINYL PVC	POLYETHYLENE
DEHP FREE WHITE PVC	POLYETHYLENE

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	DRAWN BY M.S. APPROVED BY J.W.	DATE 03-14-00 DATE 03-14-00	HR® Halkey-Roberts® TUBE END TWIST VALVE C320TETXX DO NOT SCALE DRAWING	REV R
	MATERIAL			
	FINISH			
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 		SIZE A SCALE 1:1
			SHEET 2 OF 2	